

# Replacement of the i-body shell

## Removal of the lining from the defective shell



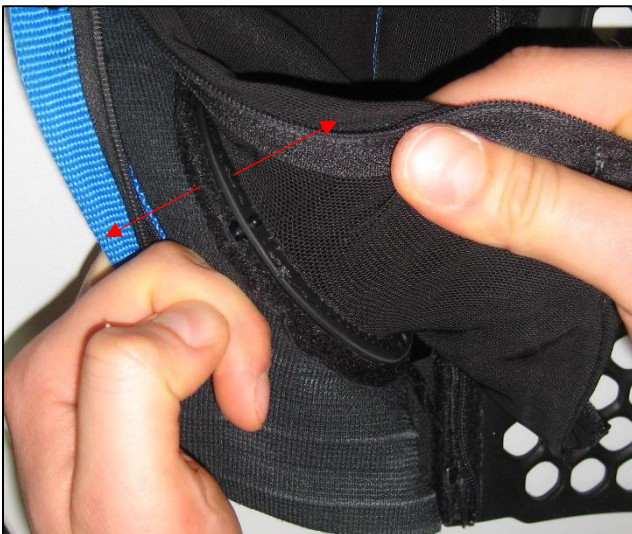
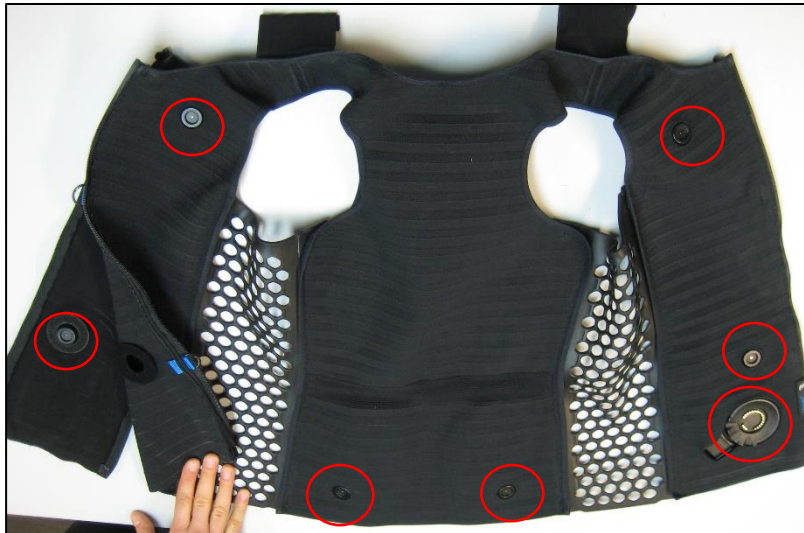
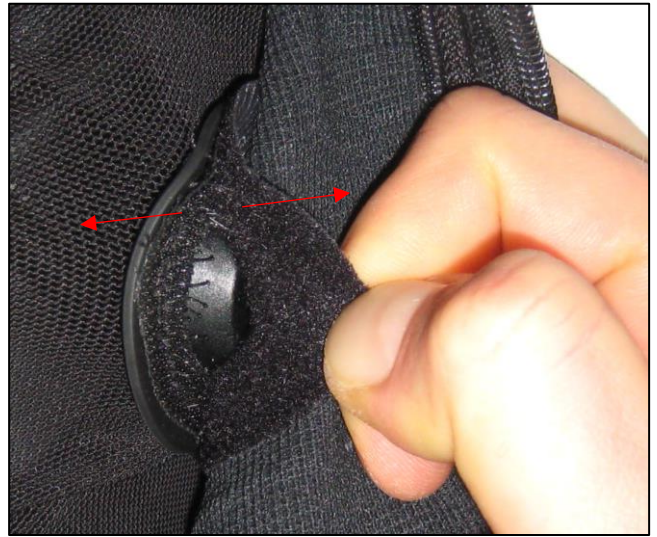
1. Opening (6x) of the zippers between lining and shell



2. Opening (2x) the shoulder velcro



3. Opening (6x small couplers, 1x large coupler) the velcro between couplers of the lining and fleece of the shell



4. Removing the magnetic ring from the shell



5. Remove and disposal the velcro from the magnetic ring



**Installation of the lining in the new shell**



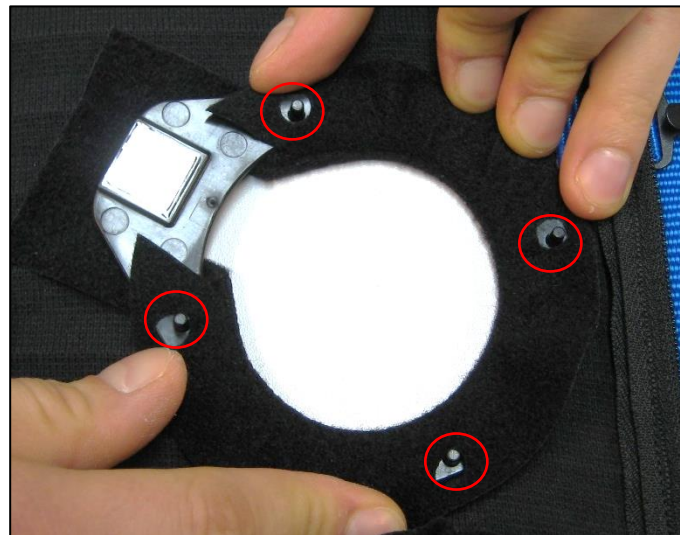
- 1. Open the shell (as well as the shoulder velcro of the shell) and insert the lining



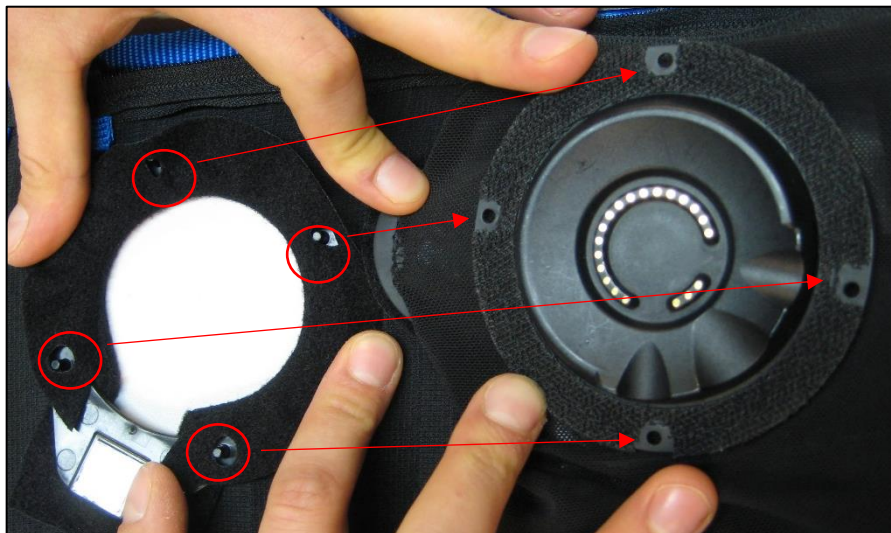
- Clip the coupler of the lining (6x small and 1x large coupler with the magnetic ring) to the shell



**Important:** The coupler must be attached in the middle and must not be covered up from the textile of the shell



**Important:** The 4 pins of the magnetic ring push through the holes of the fleece of the shell





**Tip:** Lay the shell flat on the table and fold the coupler onto the magnetic ring from above



**Important:** The 4 pins of the magnetic ring push through the holes of the silicone sheathing of the coupler



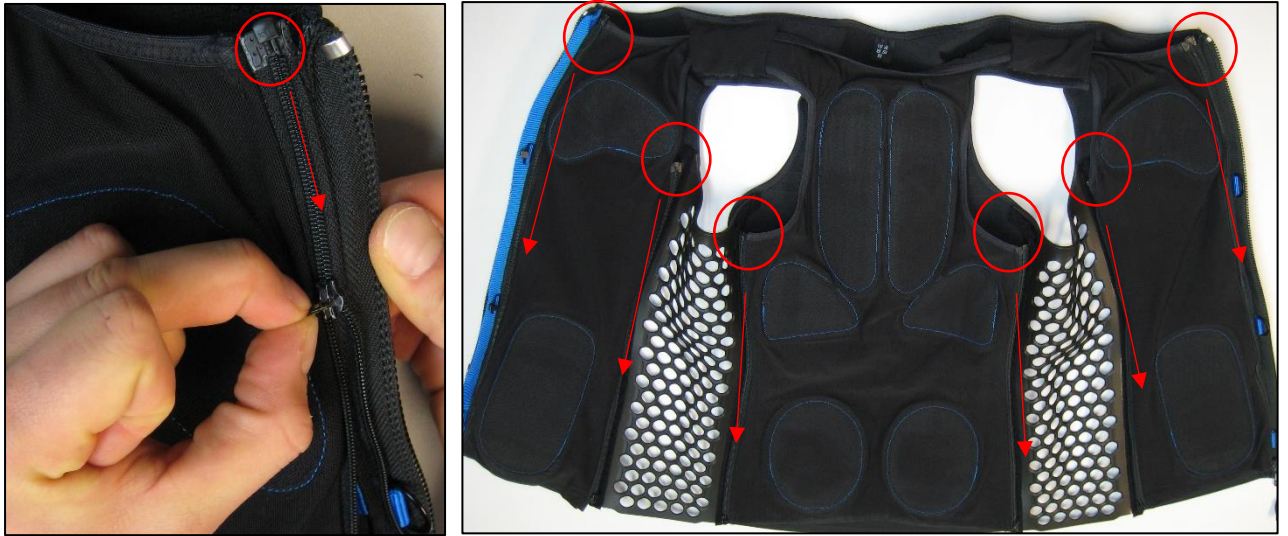
**Important:** The coupler is clipped in the middle and the textile of the shell is not covering the coupler. The magnetic ring is positioned so that the contact surface for the magnet of the cable lies exactly in the cut-out of the shell provided for this purpose.

3. Closing the shoulder velcro



**Important:** Make sure that the lining in the shoulder area is not twisted.

4. Closing the zippers between lining and shell



5. Check whether all couplers (6x small and 1x large coupler) have been attached in the middle and are not covered by the textile of the shell and whether the magnetic ring is correctly positioned.

